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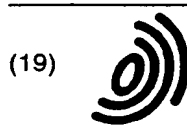
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### (54) Process cartridge and image forming apparatus

(57) A process cartridge detachably mountable to a main assembly of an electrophotographic image forming apparatus includes a cartridge frame; an electrophotographic photosensitive member; process means actable on the photosensitive member; a first cartridge guiding portion for being guided by a main assembly guide provided in the main assembly of the apparatus when the process cartridge is mounted to the main assembly of the apparatus, the first cartridge guiding portion being provided at one end, with respect to a mounting direction in which the process cartridge is mounted

to the main assembly of apparatus, of the cartridge frame; and a second cartridge guiding portion for being guided by the main assembly guide provided in the main assembly of the apparatus when the process cartridge is mounted to the main assembly of apparatus, the second cartridge guiding portion being provided at the other end, with respect to the mounting direction, of the cartridge frame, wherein when the process cartridge is mounted to the main assembly of the apparatus, the first and second cartridge guiding portions are at different heights.

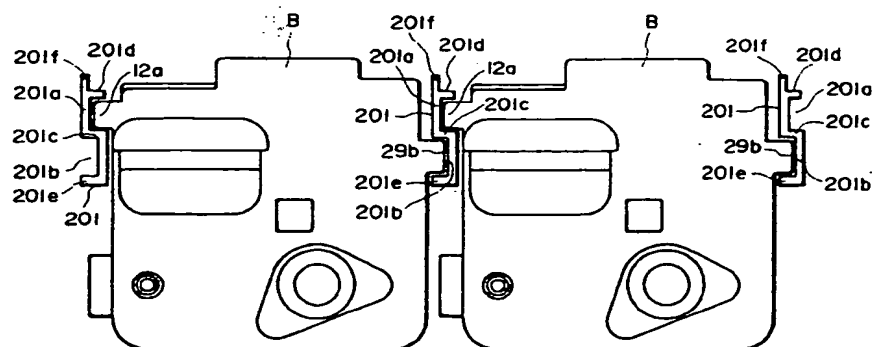


FIG. 8

**Description****FIELD OF THE INVENTION AND RELATED ART**

[0001] The present invention relates to an electrophotographic image forming apparatus, and a process cartridge removably mountable in the main assembly of an electrophotographic image forming apparatus.

[0002] Here, an electrophotographic image forming apparatus means an apparatus which forms an image on recording medium with the use of an electrophotographic image formation process. It includes, for example, an electrophotographic copying machine, an electrophotographic printer (for example, a laser beam printer, LED printer, and the like), a facsimile apparatus, a word processor, and the like.

[0003] A process cartridge means a cartridge in which a charging means, a developing means or a cleaning means, and an electrophotographic photosensitive member, are integrally placed, and which is removably mountable in the main assembly of an image forming apparatus. It also means a cartridge in which at least one processing means among a charging means, a developing means, and a cleaning means, and an electrophotographic photosensitive member, are integrally placed, and which is removably mountable in the main assembly of an image forming apparatus, and a cartridge in which at least a charging means and an electrophotographic photosensitive member, are integrally placed, and which is removably mountable in the main assembly of an image forming apparatus.

[0004] Conventionally, an image forming apparatus which employs an electrophotographic image formation process also employs a process cartridge system. According to a process cartridge system, an electrophotographic photosensitive member, and a single or plural processing means, which act on an electrophotographic photosensitive member, are integrally placed in a cartridge which is removably mountable in the main assembly of an image forming apparatus. Also according to this process cartridge system, an image forming apparatus can be maintained by users themselves without relying on service personnel, and therefore, operational efficiency can be drastically improved. As a result, a process cartridge system is widely used in the field of the image forming apparatus.

[0005] In order to make it easier to removably mount the aforementioned process cartridge in the main assembly of an image forming apparatus, it is customary that the image forming apparatus main assembly is provided with a pair of guide rails, which are located on each side of the apparatus main assembly, one for one, with respect to the direction in which the process cartridge is inserted, whereas the process cartridge is provided with a pair of guide ribs, which are located at the locations corresponding to the aforementioned guide rails on the apparatus main assembly side.

[0006] It has been known that a multicolor image

forming apparatus, in which a plurality of process cartridges different in color of the developer they contain are removably mounted in parallel to form a multicolor image, is available. It has also been known that the provision of guide rails and guide ribs such as the those described above makes it easier to removably mount the process cartridges even in this type of a multicolor image forming apparatus.

[0007] When this type of structure is adopted, if the guide rails on the left and right sides are at the same level, it is possible that a process cartridge will be reversely inserted into the apparatus main assembly, with respect to the front and back sides in terms of the cartridge insertion direction.

[0008] In addition, in the case of the aforementioned multicolor image forming apparatus, it is necessary to provide a wider space between the adjacent two cartridges in order to prevent the guide ribs of the adjacent two process cartridges, and the guide rails which support these guide ribs, from interfering with each other. This makes it difficult to reduce apparatus size.

[0009] The present invention is a result of the further development of the above described prior technologies.

**SUMMARY OF THE INVENTION**

[0010] An object of the present invention is to provide a process cartridge smoothly mountable in the main assembly of an electrophotographic image forming apparatus, and an electrophotographic image forming apparatus in which such a process cartridge is removably mountable.

[0011] Another object of the present invention is to provide a process cartridge mountable in the main assembly of an electrophotographic image forming apparatus without causing a directional mistake concerning the front and rear sides of the process cartridge in terms of the process cartridge insertion direction, and an electrophotographic image forming apparatus in which such a process cartridge is removably mountable.

[0012] Another object of the present invention is to provide a process cartridge which is smaller in the space necessary between adjacent two process cartridges when a plurality of process cartridges are horizontally mounted in parallel in the main assembly of an electrophotographic image forming apparatus, and an electrophotographic image forming apparatus in which such a process cartridge is removably mountable.

[0013] Another object of the present invention is to provide a process cartridge, the guide portions of which and the guide portions of adjacent process cartridges, vertically stack when a plurality of process cartridges are horizontally mounted in parallel in the main assembly of an electrophotographic image forming apparatus, and an electrophotographic image forming apparatus in which such a process cartridge is removably mountable.

[0014] According to an aspect of the present invention, there is provided a process cartridge detachably

mountable to a main assembly of an electrophotographic image forming apparatus, comprising a cartridge frame; an electrophotographic photosensitive member; process means actable on said photosensitive member; a first cartridge guiding portion for being guided by a main assembly guide provided in the main assembly of the apparatus when said process cartridge is mounted to the main assembly of the apparatus, said first cartridge guiding portion being provided at one end, with respect to a mounting direction in which said process cartridge is mounted to the main assembly of apparatus, of said cartridge frame; and a second cartridge guiding portion for being guided by the main assembly guide provided in the main assembly of the apparatus when said process cartridge is mounted to the main assembly of apparatus, said second cartridge guiding portion being provided at the other end, with respect to the mounting direction, of said cartridge frame, wherein when said process cartridge is mounted to the main assembly of the apparatus, said first and second cartridge guiding portions are at different heights.

[0015] These and other objects, features, and advantages of the present invention will become more apparent upon consideration of the following description of the preferred embodiments of the present invention, taken in conjunction with the accompanying drawings.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0016] Figure 1 is a vertical sectional view of an electrophotographic image forming apparatus.

[0017] Figure 2 is a vertical sectional view of a process cartridge.

[0018] Figure 3 is a front view of the process cartridge.

[0019] Figure 4 is a right side view of the process cartridge.

[0020] Figure 5 is a left side view of the process cartridge.

[0021] Figure 6 is a top view of the process cartridge.

[0022] Figure 7 is a rear view of the process cartridge.

[0023] Figure 8 is a front view of two process cartridges in the main assembly of an image forming apparatus.

[0024] Figure 9 is a front view of a charging unit.

[0025] Figure 10 is a side view of a developing unit.

[0026] Figure 11 is a front view of a development sleeve supporting portion.

[0027] Figure 12 is a vertical sectional view of an electrophotographic photosensitive drum supporting portion and an electrophotographic photosensitive drum driving apparatus.

[0028] Figure 13 is a perspective view of the drum flange on the side from which a drum is driven.

#### DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0029] Hereinafter, the preferred embodiments of the present invention will be described with reference to the

appended drawings.

[0030] In the following description of the present invention, the longitudinal direction means the direction which is perpendicular to the recording medium conveyance direction, and is parallel to the surface of the recording medium being conveyed. The left and right means the left and right of the recording medium being conveyed, as seen from the above and trailing side of the recording medium. The top side of a process cartridge means the top side of a process cartridge which is properly mounted in the main assembly of an image forming apparatus.

[0031] Figure 1 is a drawing showing an image forming apparatus in accordance with the present invention. This image forming apparatus comprises: image forming portions 31Y, 31M, 31C, and 31BK for forming a toner image on the correspondent photosensitive drums as image bearing members; an intermediary transfer belt 4a onto which the toner images on the photosensitive drums are temporarily transferred; a secondary transfer roller 40 as a transferring means for transferring the toner images on the intermediary transfer belt 4a onto a recording medium 2; a sheet feeding means for sending the recording medium 2 between the intermediary transfer belt 4a and secondary transfer roller 40p; a conveying means for conveying recording medium 2 to the transferring means; a fixing means; and a sheet discharging means.

[0032] Hereinafter, image formation will be described.

[0033] Referring to Figure 1, in the image forming apparatus, a sheet feeding cassette 3a containing in layers plural sheets of recording medium 2 (for example, recording paper, OHP sheet, fabric, and the like) is removably mounted. After being fed out of the sheet feeding cassette 3a by a pickup roller 3b, the recording medium sheets 2 are separated one by one from the rest of them by a retarding roller pair 3c, and are conveyed to a registering roller pair 3g by conveying roller pairs 3d and 3f.

[0034] When the recording medium sheet 2 arrives, the registering roller pair 3g is stationary, and if the recording medium sheet 2 is being conveyed askew, it is straightened by bumping into the nip of the registering roller pair 3g.

[0035] In the case of a four drum type full-color system, a process cartridge BY which develops a latent image with the use of yellow developer, a process cartridge BM which develops a latent image with the use of magenta developer, a process cartridge BC which develops a latent image with the use of cyan developer, and a process cartridge BB which develops a latent image with the use of black toner, are placed side by side and in parallel. Further, optical scanning systems 1Y, 1M, 1C, and 1BK are positioned corresponding to the cartridges BY, BM, BC, and BB. A toner image is formed on the photosensitive drum in each of the four process cartridges BY, BM, BC, and BB. Thereafter, four toner images, that is, one on each of the four photosensitive drums, are transferred in layers onto the intermediary

transfer belt 1a running in the direction indicated by an arrow mark in the drawing, by transfer rollers 4Y, 4M, 4C, and 4BK, correspondingly.

[0036] Thereafter, the recording medium sheet 2 is delivered to the secondary transfer roller 40 with a predetermined timing, and the toner images on the intermediary transfer belt 4a are transferred onto the recording medium sheet 2. Next, the toner images are fixed to the recording medium sheet 2, in the fixing apparatus 5. Then, the recording medium sheet 2 is discharged from the apparatus main assembly by sheet discharging roller pairs 3h and 3i, into a delivery tray 6 on top of the apparatus main assembly 14.

[0037] The aforementioned image forming portions 31Y, 31M, 31C, and 31BK, exclusive of their optical scanning systems 1Y, 1M, 1C, and 1BK, are parts of corresponding cartridges BY, BM, BC, and BB. Since all the process cartridges are the same in structure, the cartridge structure will be described with reference to the process cartridge BY.

[0038] Referring to Figure 2, in the process cartridge BY, a charging means, an exposing means, a developing means, and a transfer opening, are placed in a manner to surround the peripheral surface of the photosensitive drum 7. In this embodiment, two component developer, which contains magnetic carrier particles, is used. As for the photosensitive drum 7 employed in this embodiment, an ordinary organic photosensitive member or the like may be employed. However, it is preferable to employ a photosensitive member, which has an organic photosensitive base member, and a surface layer formed of such material having electrical resistance in a range of 102 - 1014  $\Omega \cdot \text{cm}$ , a photosensitive member based on amorphous silicon, and the like, because the employment of any of such photosensitive members makes it possible to realize charge injection, which is effective to prevent ozone generation, and also to reduce power consumption, as well as to improve charging performance.

[0039] Thus, in this embodiment, the photosensitive drum 7 comprising an aluminum drum as a base drum, and a layer of negatively chargeable organic photosensitive material coated on the peripheral surface of the base drum, is employed.

[0040] The charging means in this embodiment is a magnetic brush type charging device 8 which employs magnetic carrier.

[0041] This charging device 8 comprises a rotationally supported hollow and cylindrical charge roller 8a, and a stationary magnet 8b fixed within the charge roller 8a. After image transfer, the toner remaining on the photosensitive drum 7 is taken into the charging device 8, the charge roller 8a of which rotates in the direction indicated by an arrow mark.

[0042] The developing apparatus in this embodiment employs a method in which two component developer is placed in contact with the peripheral surface of the photosensitive drum 7 (two component developer

based non-contact development).

[0043] Figure 2 shows the developing means 10 used in this embodiment. This developing means 10 is based on a two component based magnetic brush. The development sleeve 10d is a hollow cylinder, and is rotationally supported. Within the development sleeve 10d, a magnet 10c is stationarily fixed. The development sleeve 10d rotates in the same direction as the photosensitive drum 7, and thus, in the area in which the distance between the peripheral surfaces of the development sleeve 10d and photosensitive drum 7 is smallest, the peripheral surface of the development sleeve 10d moves in the direction opposite to the moving direction of the peripheral surface of the photosensitive drum 7. The photosensitive drum 7 and development sleeve 10d are positioned to leave a gap in a range of 0.2 - 1.0 mm between their peripheral surfaces, so that developer makes contact with the peripheral surface of the photosensitive drum 7 to develop a latent image on the photosensitive drum 7.

[0044] Toner mixed with carrier is placed in a casing partitioned with a partitioning wall 10f. The partitioning wall 10f is not in contact with the front and rear casing walls, and therefore, a gap is provided between each of the longitudinal ends of the partitioning wall and the corresponding walls of the casing. The toner mixed (hereinafter, simply "toner") with carrier is moved by stirring screws 10g and 10h in the casing. More specifically, the toner is allowed to fall to the adjacencies of one end of the stirring screw 10g, and then is conveyed in the longitudinal direction thereof, while being stirred, to the other end of the stirring screw 10g. Then, the toner is moved into the other side of the partitioning wall 10f through the aforementioned gap between the longitudinal end of the partition wall 10f and the corresponding wall of the casing, and is moved by the stirring screw 10h to the other side, or the side where it fell. Then, the toner is moved to the other side through the another gap between the longitudinal end of the partition wall 10f and the corresponding casing wall, to be conveyed again by the stirring screw 10g to the opposite longitudinal end of the casing, while being stirred. In other words, the toner is circulated in the casing by the stirring screws 10g and 10h.

[0045] Next, a development process in which an electrostatic latent image formed on the photosensitive drum 7 is developed into a visible image by the magnetic brush based developing apparatus 10, and a developer circulating system, will be described.

[0046] First, as the development sleeve 10d is rotated, developer is picked up and placed upon the peripheral surface of the development sleeve 10d by one of the magnetic poles of the magnet 10c. Then, as the development sleeve 10d is rotated further, the layer of the developer on the development sleeve 10d is regulated in thickness by a regulating blade 10e positioned perpendicular to the peripheral surface of the development sleeve 10d. As a result, a thin layer of the developer is

formed on the peripheral surface of the development sleeve 10d. As the thin layer of the developer reaches the position correspondent to the position of the primary development pole of the magnet 10c, the developer is caused to gather in the form of a broom tip, by the magnetic force. The electrostatic latent image on the photosensitive drum 7 is developed by the developer which has gathered in the form of a broom tip. After the development of the electrostatic latent image, the developer on the development sleeve 10d is returned to the developer container 10a by the repulsive magnetic field.

**[0047]** To the development sleeve 10d, DC voltage and AC voltage are applied from an unillustrated power source. Generally speaking, in a two component developer based developing method, application of AC voltage increases development efficiency, improving thereby image quality. However, application of AC tends to result in a foggy image. Therefore, in order to prevent toner from adhering to the non-image areas of the peripheral surface of the photosensitive drum 7 during a developing process, a difference in potential level is provided between the DC voltage applied to the development sleeve 10d and the electrical charge on the peripheral surface of the photosensitive drum 7.

**[0048]** The thus obtained toner image is transferred by an intermediary transferring apparatus 4 onto an intermediary transfer belt 4a as an intermediary transfer medium. The intermediary transferring apparatus 4 comprises a driver roller 4b, a follower roller 4c, and a secondary transfer counter roller 4d, and an endless belt 4a stretched around these three rollers. The endless belt 4a is circularly driven in the direction indicated by an arrow mark in Figure 1. Within the loop of the transfer belt 4a, transfer rollers 4Y, 4M, 4C, and 4BK, are positioned in a manner to press the belt 4a against the photosensitive drum 7 (7Y, 7M, 7C, and 7BK) from within the loop. As power is applied to charge each of these transfer rollers to polarity opposite to the polarity of the toner, the toner images on the photosensitive drums 7 are transferred in succession onto the top side of the intermediary transfer belt 4a.

**[0049]** As for the material for the intermediary transfer belt 4a, polyimide resin may be employed. Its selection does not need to be limited to polyimide resin; any of the following dielectric material may be used with good results: plastic such as polycarbonate resin, polyethylene-terephthalate resin, polyfluorovinylidene resin, polyethylene-naphthalate resin, polyether-ether-keton resin, polyether sulfonate resin, and polyurethane resin; and fluorinate or siliconized rubber.

**[0050]** After the transfer of the toner image, a certain amount of toner (hereinafter, "transfer residual toner") remains on the peripheral surface of the photosensitive drum 7. If the peripheral surface of the photosensitive drum 7 is subjected to a charging device, with the transfer residual toner remaining thereon, such a phenomenon that the areas of the peripheral surface of the photosensitive drum 7 corresponding to the remaining toner

image are charged to a potential level lower than the normal level, or that the image formed during the following rotation of the photosensitive drum 7 appears lighter or darker across the areas correspondent to the areas of the peripheral surface of the photosensitive drum 7 correspondent to the images formed in the preceding rotation of the photosensitive drum 7 (which hereinafter will be referred to as "ghost") occurs. Even after passing through the area in which the magnetic brush is in contact with the peripheral surface of the photosensitive drum 7, the transfer residual toner remains virtually undisturbed, preserving most of time the pattern of the preceding image. Therefore, it is necessary to take the transfer residual toner into the magnetic brush based charging device 8 to erase the trace of the preceding image, as the transfer residual toner is brought to the charging area by the rotation of the photosensitive drum 7. In this situation, application of AC voltage to the magnetic brush based charging device 8 causes the electrical field between the photosensitive drum 7 and charging device 8 to oscillate to make it easier for the toner to be taken into the charging device 8. Also in this situation, it is more often than not that the transfer residual toner on the photosensitive drum 7 is a mixture of positively charged toner particles and negatively charged toner particles, because the negative polarity of some of toner particles is reversed by the electrical discharge which occurs during image transfer. However, in consideration of the ease with which the residual toner is taken into the magnetic brush based charging device 8, the polarity of the transfer residual toner is desired to be positive. In this embodiment, an electrically conductive brush 11 is placed in contact with the peripheral surface of the photosensitive drum 7, between the intermediary transferring apparatus 4 and magnetic brush based charging device 8, to apply to the transfer residual toner, bias, the polarity of which is opposite to that of the charge bias. As a result, the positively charged transfer residual toner particles pass the electrically conductive brush 11 untouched, whereas the negatively charged transfer residual toner particles are temporarily caught by the electrically conductive brush 11, and then are sent back onto the peripheral surface of the photosensitive drum 7 after having their charge removed. Consequently, the transfer residual toner is easily taken into the magnetic brush based charging device 8.

(Structure of Process Cartridge Frame)

**[0051]** The process cartridge B (BY, BM, BC, and BB) comprises a developing unit D and a charging unit C, which are connected to each other. The developing unit D comprises the electrophotographic photosensitive drum 7, developing means 10, and a developing means frame portion 12 in which the electrophotographic photosensitive drum 7 and developing means 10 are integrally placed, and the charging unit C comprises the charge roller 8a, regulating blade 8c, charge brush, and

the like, and a charging means frame portion 13 in which the roller 8a, blade 8c, brush, and the like are integrally placed. The process cartridge B also comprises front and rear covers 16 and 17 (Figure 4), as seen from the front side of the apparatus main assembly in terms of the longitudinal direction of the process cartridge B. The front and rear cover 17 connect the developing unit D and charging unit C and also fixes the positional relationship between the two units.

[0052] Figures 3 - 7 are projected drawings of the process cartridge B (BY, BM, BC, and BB). Figure 3 is a front view of the process cartridge B; Figure 4, right side view; Figure 5, left side view; Figure 6, top view; and Figure 7 is a rear view of the process cartridge B.

[0053] Referring to Figure 2, the charging unit C integrally comprises the charge roller 8a, regulating blade 8c, electrically conductive brush 11, and charging means frame 13. The charging means frame 13 constitutes a part of the external wall of the process cartridge B.

[0054] The charging unit C is supported by the developing means frame 12, being enabled to pivot about a pivotal axis SC illustrated in Figure 2. More specifically, referring to Figure 9, a gear unit 24 is fixed to rear end of the charging means frame 13, in terms of the longitudinal direction of the charging means frame portion 13, and the gear case 26 of the gear unit 24 is provided with a cylindrical shaft 26a, the axial line of which coincides with the aforementioned pivotal axis SC. Further, the other end of the charging unit C is covered with an end cover 23 with a cylindrical hole 23a, and the axial line of the cylindrical hole 23a coincides with the pivotal axis SC.

[0055] Also referring to Figure 2, to the top of the developing means frame portion 12, a top plate 29 is solidly fixed in contact with the inward side of the guide portion 12, that is, the top portion of the side plate 12g of the developing means frame portion 12, and the edges of the front and rear side plates 12h and 12i (Figures 9 and 10) of the developing means frame portion 12.

[0056] Again referring to Figure 2, the developing means frame portion 12 is provided with two spring seats 12p located at the longitudinal ends, one for one. Each spring seat 12p holds a compression coil spring 30 placed in the compressed state between the developing means frame portion 12 and cleaning means frame portion 13. Thus, the charging unit C remains under the pressure from the spring 30, which works in the direction to pivot the charging unit C about the pivotal axis SC in the clockwise direction in Figure 2.

[0057] Referring to Figure 9, the charge roller 8a has journal portions 8a2, which are the longitudinal end portions of the charge roller 8a, and are smaller in diameter than the charge roller 8a, and the rotational axes of which coincide with that of the charge roller 8a. The journal portions 8a2 are fitted with a spacer ring 8n placed in contact with the peripheral surface of the journal portion 8a2. With the presence of the force from the afore-

mentioned compression coil springs 30, the spacer rings 8n are kept directly pressed upon the photosensitive drum 7, outside the image formation area. With the provision of the above described structure, a gap is provided between the peripheral surfaces of the photosensitive drum 7 and charge roller 8a. Further, the moving directions of the peripheral surfaces of the charge roller 8a and photosensitive drum 7, in the area in which the peripheral surfaces of the charge roller 8a and photosensitive drum 7 squarely oppose each other, are made opposite to each other, and charge bias is applied to the charge roller 8a to capture the transfer residual toner while the transfer residual toner is passing through the area in which the peripheral surfaces of the charge roller 8a and photosensitive drum 7 squarely oppose each other.

[0058] In the description given above, the plane connecting the pivotal axis SC and the axial line of the charge roller 8a and the plane connecting the axial lines of the charge roller 8a and photosensitive drum 7 are approximately perpendicular to each other.

[0059] Referring to Figure 2, the development sleeve 10d is attached to the developing means frame portion 12, being allowed to pivot about a pivotal axis SIV as a pressure application fulcrum. Referring to Figure 10, the development sleeve 10d has journal portions 10d1, which are the longitudinal end portions of the development sleeve 10d, and are smaller in diameter than the main portion of the development sleeve 10d. Each journal portion 10d1 is fitted with a spacer ring 10j, which is fitted around the peripheral surface of the journal portion 10d1, and is greater in radius by an amount equal to the amount of the development gap. On the outward side of the spacer ring 10j, each journal portion 10d1 is fitted in a pivotal arm 32.

[0060] Figure 11 is a sectional view of one of the pivotal arms 32 and its adjacencies, at a plane perpendicular to the longitudinal direction of the development sleeve 10d. The pivotal arm 32 is pivotally supported at its base portion by a supporting shaft 33 press-fitted, in the longitudinal direction of the developing means frame portion 12, into the front side plate 12h (rear side plate 12i) of the developing means frame portion 12. The pivotal arm 32 is provided with a hole 32a with a bearing surface, which is positioned almost directly above the supporting shaft 33, and a stopper portion 32b, which is above the hole 32a with a bearing surface. The pivotal arm 32 is also provided with a spring seat portion 32c, the surface of which is perpendicular to the plane connecting the pressure application fulcrum SIV and the axial line of the hole 32a with a bearing surface.

[0061] In the hole 32a with a bearing surface, of the pivotal arm 32, the journal portion 10d1, or the longitudinal end portion of the development sleeve 10d is rotationally supported. Between the spring seat 32 and a spring seat 12n of the side plate 12h (12i) of the developing means frame portion 12, a compression coil spring 35 is placed in the compressed state. Therefore,

the development sleeve 10d is kept pressed in the direction to pivot about the pressure application fulcrum 51v toward the photosensitive drum 7, causing the spacer ring 10j to be kept directly pressed upon the photosensitive drum 7, outside the image formation area on the longitudinal end portion. Consequently, a predetermined gap (0.2 - 1.0 mm) is kept between the development sleeve 10d and photosensitive drum 7.

[0062] The aforementioned stopper portion 32b comes into contact with a development sleeve cover 36 to prevent the pivotal arm 32 from rotating too far in the outward direction in Figure 11, during the assembly or disassembly of the process cartridge B. Therefore, in the completed process cartridge B, the stopper 32b is not in contact with the development sleeve cover 36. Incidentally, the development sleeve cover 36 extends in the longitudinal direction between the pivotal arms 32, and is screwed to the development means frame portion 12.

(Structure for Mounting Process Cartridge into Image Forming Apparatus Main Assembly or Removing Process Cartridge Therefrom)

[0063] Referring to Figure 2, the process cartridge B is provided with guide portions 12a (first cartridge guide portion) and 29b (second cartridge guide portion) in the form of a flange, which are located at the top left and top right corner of the process cartridge B as seen from the trailing side in terms of the process cartridge insertion direction. They horizontally project. These guide portions 21a and 29b exactly fit with the guide rails 201a and 201b as main assembly side guides of the apparatus main assembly 14 illustrated in Figure 8, and are inserted into, or removed from, the apparatus main assembly 14 in the longitudinal direction. The guide portions 12a and 29b are square in cross section, contributing to increase the rigidity of the developing means frame portion 12 as the main portion of the cartridge frame, and the cleaning means frame portion 13, respectively. Also referring to Figure 8, the guide rails 201a and 201b between the adjacent two process cartridges B are integrally formed parts of a single piece guiding member 201. The guide portion 12a is an integrally formed part of the developing means frame portion 12, whereas the guide portion 29b is an integrally formed part of the cleaning means frame portion 13.

[0064] The guide portions 12a and 29b are positioned so that when two or more process cartridges B are mounted in the apparatus main assembly 14, the guide portion 12a of one process cartridge B and the guide portion 29b of the adjacent process cartridge B do not occupy the same space; in this embodiment, the guide portions 12a and 29b are positioned so that the guide portion 29b of the adjacent process cartridge B fits below the guide portion 12a of the first process cartridge B.

[0065] With the provision of the above described structural arrangement, if an attempt is made to insert

the process cartridge B into the apparatus main assembly 14, with the process cartridge B held in reverse, with respect to the front and rear sides of the process cartridge B in terms of its longitudinal direction, the guide portions 12a and 29b do not fit in the guide rails 201a and 201b on the apparatus main assembly 14 side because the vertical positions of the guide portion 12a and guide rail 201a are different from the vertical positions of the guide portion 29b and guide rail 201b. Therefore, a user will immediately realize the insertion mistake.

[0066] Referring to Figure 8, the guide rails 201a and 201b of each guide member 201 are in the form of a groove with a U-shaped cross section with a square bottom corners, and open in the opposing directions. They share a web 201c, and horizontally overlap each other; the guide rails 201a and 201b between the adjacent two process cartridges B overlap with each other in the horizontal direction. Therefore, the adjacent two process cartridges B can be placed closer to each other than in the conventional structure. More specifically, in terms of the cross sectional view, the guide member 201 has a 'S'-shaped main structure, two flanges 201d and 201e perpendicularly projecting in the opposite directions from the edges of the parallel portion of the 'S'-shaped main structure, one for one, and a portion 201f extending from the base portion of the flange 201d in the same direction as the parallel portions of the 'S'-shaped main structure. In other words, the guide member 201 is tall, and has three horizontal structural portions: web 201c, and flanges 201d and 201e. Therefore, it is large in modulus of section, horizontally and vertically; in other words, it is very strong. This means that the size of the guide member 201 could be reduced compared to the conventional guide member, provided that the loads to be borne by the guide member 201 and the conventional guide member are the same. Thus, according to the present invention, adjacent process cartridges B can be mounted closer to each other, as shown in Figure 8, compared to the conventional structural arrangement.

[0067] All the guide members 201 in the apparatus main assembly 14 are positioned at the same level, and are horizontally extended in the direction transverse to the running direction of the intermediary transfer belt 4a. In other words, all the guide members 201 are parallel to the surface of the intermediary transfer belt 4a comparable to the straight portions of the loop formed by the intermediary transfer belt 4a.

[0068] The above described guide member 201 is formed of plastic, metallic plate, or a combination of both materials.

[0069] The process cartridge B is provided with a number of contacts, which will be placed in contact with the correspondent contacts on the main assembly side connected to an unillustrated high voltage power source with which the apparatus main assembly 14 is provided, as the process cartridge B is mounted into the apparatus main assembly 14.

[0070] Referring to Figure 3, the process cartridge B



is provided with a drum grounding contact 101, which is on the trailing side in terms of the process cartridge insertion direction, and is connected to the photosensitive drum 7. Next, referring to Figure 7, the process cartridge B is also provided with an electrically conductive brush contact 102 connected to the electrically conductive brush 11, a charge bias contact 103 connected to the charge roller 8a, and a development bias contact 104 connected to the development sleeve 10d, which are located on the leading side in terms of the process cartridge insertion direction. These contacts 102, 103, and 104 come into contact with the corresponding contacts, on the apparatus main assembly side, connected to a high voltage power source on the apparatus main assembly side, as the process cartridge B is mounted into the apparatus main assembly 14. The process cartridge B is also provided with a connector 105 with an IC, which is on the leading side in terms of the process cartridge insertion direction, that is, the same side as the side on which the electrically conductive brush contact 102, charge bias contact 103, and development bias contact 104, are located. As the process cartridge B is mounted into the apparatus main assembly 14, the connector 105 with an IC is connected with an unillustrated connector on the apparatus main assembly side, and the controlling apparatus on the apparatus main assembly side writes the usage history of the process cartridge B into the connector 105 with an IC, or reads it from the connector 105 with an IC, to use for control.

**[0071]** The process cartridge B is provided with three driving force receiving portions in the form of a coupler which rotate around corresponding shafts extending in the longitudinal direction of the process cartridge B. They are on the leading end surface in terms of the process cartridge insertion direction. As the process cartridge B is mounted into the apparatus main assembly 14, the three driving force receiving portions are connected with the corresponding driving members on the apparatus main assembly 14.

**[0072]** Referring to Figure 7, the leading end surface of the process cartridge B in terms of the process cartridge insertion direction is provided with a drum coupling projection 37d as a drum driving force receiving portion for receiving the driving force for rotating the photosensitive drum 7, a charging portion coupling 38 for receiving the driving force for rotating the charge roller 8a, and a developing portion coupling 39 for receiving the driving force for rotating the development sleeve 10d. Those couplings are exposed from the process cartridge B.

**[0073]** To sum up the descriptions regarding the process cartridge mounting guides, the process cartridge B removably mountable in the main assembly of an electrophotographic image forming apparatus comprises a cartridge frame (developing means frame portion 12 and charging means frame portion 13); the electrophotographic photosensitive member 7; a single or plural processing means which act on the photosensitive

member 7 (at least one processing means among the developing means 10, charging member 8a, and cleaning member); the first cartridge guide portion 12a, which is guided by the guide (guide rail 201a) provided on the image forming apparatus main assembly side, and is located on one of the end surfaces of the cartridge frame (developing means frame portion 12) in terms of the process cartridge insertion or removal direction; and the second cartridge guide portion 29b, which is guided by the guide (guide rail 210b) provided on the apparatus main assembly side, and is located on the other end surface of the cartridge frame (charging means frame portion 13) in terms of the process cartridge insertion or removal direction, wherein the second cartridge guide portion 29b is positioned so that after the process cartridge B is properly positioned in the apparatus main assembly, the second cartridge guide portion 29b is different in vertical position from the first cartridge guide portion 12a.

**[0074]** When two or more process cartridges B (BY, BM, BC, and BB) are mounted side by side in the apparatus main assembly, they are mounted in such a manner that the first cartridge guide portion 12a of one of the adjacent two process cartridges B is placed next to the second cartridge guide portion 29b of the other process cartridge.

**[0075]** The first and second cartridge guide portions 12a and 29b project from the cartridge frame in such a manner that when two or more process cartridges B (BY, BM, BC, and BB) are mounted side by side in the apparatus main assembly, the first cartridge guide portion 12a of one of the adjacent two process cartridges B and the second cartridge guide portion 29b of the other process cartridge B overlap with each other in terms of the vertical direction.

**[0076]** The first and second cartridge guide portions 12a and 29b extend in the direction parallel to the direction in which the process cartridge B is mounted into, or removed from, the apparatus main assembly.

**[0077]** The process cartridge B is provided with a drum driving force receiving portion (projection 37d), which is for receiving the driving force for rotating the photosensitive drum 7, from the apparatus main assembly 14, and is located on the leading side in terms of the direction in which the process cartridge B is mounted into the apparatus main assembly 14.

(Means for Supporting Photosensitive Drum and Means for Driving Photosensitive Drum)

**[0078]** The drum coupling projection 37d is located at the end of a drum flange 37 solidly fixed to one of the longitudinal ends of the photosensitive drum 7. Figure 12 shows a method for supporting the photosensitive drum 7 as well as a method for driving the photosensitive drum 7. The photosensitive drum 7 comprises a hollow aluminum cylinder 7a, a layer of photosensitive material coated on the peripheral surface of the cylinder 7a, a

drum flange 37 firmly anchored, by insertion, to the longitudinal end of the cylinder 7a, on the side from which the photosensitive drum 7 is driven (hereinafter, "driven side"), and a drum flange 41 firmly anchored, by insertion, to the longitudinal end of the cylinder 7a, on the side from which the photosensitive drum 7 is not driven (hereinafter, "non-driven side"). One end of a drum shaft 42 put through the center holes of the drum flanges 37 and 41 extends through a through hole 12b in the end wall 12i of the developing means frame portion 12 at one of the longitudinal ends of the process cartridge B. A pin 4e press-fitted through the drum shaft 42 in the diameter direction is exactly fitted in a groove 41a extending in the radial direction of the drum flange 41 on the non-driven side, from the center hole of the drum flange 41. An electrically conductive spring 44 for electrically connecting the drum shaft 42 and cylinder 7a is fixed to the inwardly facing surface of the drum flange 41 on the non-driven side. As for the method for fixing this electrically conductive spring 44, the dowel-like projections 41b of the drum flange 41 are put through the holes of the spring 44, and the dowel-like projections are melted and solidified. One end of the electrically conductive spring 44 is kept in contact with the internal surface of the cylinder 7a by its own resiliency, and the other end of the spring 44 is kept in contact with the drum shaft 42 also by its own resiliency.

**[0079]** One end of the drum grounding contact 101 attached to the end plate of the developing means frame portion 12 in terms of the longitudinal direction of the process cartridge B remains in contact with the drum shaft 42 due to its own resiliency. This drum grounding contact 101 is fixed to the developing means frame portion 12, on the inward side, and extends outward through the developing means frame portion 12. This portion of the drum grounding contact 101 outside the developing means frame portion 12 serves as an external contact.

**[0080]** The wall of the through hole 12b of the aforementioned end wall 12i is provided with a set of slits which oppose each other in the radial direction, with respect to the axial line of the through hole 12b, so that the pin 43 can be put through the end wall 12i in the longitudinal direction of the process cartridge B during the assembly of the process cartridge B.

**[0081]** The driven side drum flange 37 has: an anchoring portion 37a fitted in the cylinder 7a; a collar portion 37b which contacts the end of the cylinder 7a; a journal portion 37c which is smaller in diameter than the collar portion 37b; and the aforementioned coupling projection 37d which projects from the center of the journal portion 37c in the axial direction of the drum flange 37, which are positioned in the listed order from the inward side in terms of the longitudinal direction of the process cartridge B. The driven side drum flange 37 is a single piece component formed of plastic.

**[0082]** The journal portion 37c is rotationally fitted in the shaft supporting portion 17a, that is, an integrally

formed part of the end cover 17 inserted in a hole 12d of the end wall 12h of the developing means frame portion 12, with the interposition of a collar 56 between the journal portion 37c and shaft supporting portion 17a.

**[0083]** Referring to Figure 13, the coupling projection 37d is in the form of a twisted equilateral triangular pillar, the axial line of which coincides with that of the drum shaft 42. The circumcircle of the coupling projection 37d in the form of this triangular pillar is smaller in diameter than that of the journal portion 37c.

**[0084]** The driving apparatus with which the apparatus main assembly 14 is provided comprises: a motor 45 firmly fixed to the apparatus main assembly 14; a pinion gear 46 fixed to the motor shaft of the motor 45; an intermediary gear 47 which is rotationally supported and is meshed with the pinion gear 46 and a large gear 48; the large gear 48; a large gear shaft 49 which is fixed to the large gear 48, and the inward end of which is firmly fitted in the aligning portion 57; a bearing 51; and a coupling shaft 52 with a coupling hole.

**[0085]** The bearing 51 supports the large gear shaft 49 in a manner to prevent the large gear 49 shaft from moving in the axial direction of the shaft 49. A coupling hole 52a is a hole in the form of a twisted equilateral triangular pillar, which engages with, or disengages from, the coupling projection 37d in the shaft direction. With the coupling projection 37d being in the coupling hole 52a, the contact between the lateral edges of the coupling projection 37d in the form of a twisted equilateral triangular pillar and the corresponding lateral surfaces of the coupling hole 52a in the form of a twisted equilateral triangular pillar aligns the rotational axes of the coupling projection 37d and coupling hole 52a. A small amount of tolerance in the radial direction is provided between the cylindrical peripheral surface of the aligning portion 57 and the cylindrical internal surface of the coupling shaft 52 with the coupling hole 52a, to afford them a small amount of deviation in the radial direction from the common rotational axis in order to prevent them from interfering with each other as they rotate. The coupling shaft 52 with the coupling hole 52a is kept as close as possible to the process cartridge B while being supported so as to be allowed to retract against the force from an unillustrated resilient member (detailed description will not be given here).

**[0086]** The portion which supports the non-driven side of the drum shaft 42 is structured to prevent the drum shaft 42 from shifting toward the non-driven side. More specifically, as shown in the drawing, the drum shaft 42 is provided with a shaft stopper ring 53, which is fitted around the drum shaft 42. To the end wall 12i of the developing means frame portion 12, the aforementioned front cover 16 is fixed, and to this front cover 16, a bearing case 54, in which a bearing 55 is placed, is fixed. The bearing 55 is fitted around the drum shaft 42, and one of its lateral surfaces is placed in contact with the shaft stopper ring 53 and the other surface is placed in contact with the bottom surface of the bearing case 54,

preventing thereby the drum shaft 42 from shifting toward the non-driven side. On the other hand, the movement of the photosensitive drum 7 toward the driven side is regulated by the interposition of the collar 56 in which the journal portion 37c of the drum flange 37 is fitted. In order to afford the photosensitive drum 7 a limited amount of shifting in its axial direction, the distance between the shaft supporting portion 17a of the end cover 17 and bearing 55 is rendered greater than both the distance between the outwardly facing surface of the shaft stopper ring 53 and the shaft supporting portion 17a, and the distance between the mutually facing surfaces of the collar 56 and bearing 55.

**[0087]** Since the driving apparatus is structured as described above, as the process cartridge B is mounted into the image forming apparatus main assembly 14, the position of the cartridge frame (developing means frame portion 12, front cover 16, and rear cover 17) relative to the apparatus main assembly 14 in terms of the longitudinal direction of the process cartridge B, becomes fixed. Further, the end portion 42a of the drum shaft 42 fits into the center hole 57a of the aligning portion 57, and the coupling projection 37d enters the coupling hole 52a of the coupling shaft 52. Then, as the motor 45 rotates, the pinion gear 46, intermediary gear 47, and large gear 48 rotate. As a result, the coupling shaft 52 with the coupling hole 52a is rotated by the driving force transmitted through the gear shaft 49 and aligning portion 57. This rotation of the coupling shaft 52 causes such an effect that the coupling projection 37d and coupling hole 52a in the form of a twisted equilateral triangular pillar engage with each other in a manner of male and female screws, causing thereby the drum flange 37 and coupling shaft 52 to pull each other. As a result, the end of the coupling projection 37d comes into contact with the bottom surface of the coupling hole 52a; in other words, the position of the photosensitive drum 7 in terms of its axial direction becomes fixed relative to the coupling shaft 52, the position of which has been fixed.

**[0088]** Incidentally, when the coupling projection 37d does not enter the coupling hole 52a as the process cartridge B is mounted into the apparatus main assembly 14, the end surface of the coupling projection 37d comes into contact with the edge portion of the coupling hole 52a of the coupling shaft 52, and pushes back the coupling shaft 52 against the force generated by the unillustrated resilient member in the direction to push the coupling shaft 52 toward the process cartridge B. In other words, after the completion of the mounting of the process cartridge B into the apparatus main assembly 14, the coupling shaft 52 is under the pressure directed toward the process cartridge B. Therefore, as soon as the coupling projection 37d and coupling hole 52a align with each other in terms of rotational phase after the coupling shaft 52 begins to be rotated, the coupling projection 37d instantly enters the coupling hole 52a. Regarding the aforementioned fixation of the position of the photosensitive drum 7, instead of placing the end sur-

face of the coupling projection 37d in contact with the bottom surface of the coupling hole 52a as described above, the position of the collar 57b of the drum flange 37 may be fixed relative to the shaft supporting portion 17a through the collar 56 by the force generated by the coupling projection 37d and coupling hole 52a in the direction to cause the two coupling portions 37d and 52a to pull each other.

**[0089]** The application of this embodiment to a multicolor image forming apparatus makes it possible to reduce the size of interval between the adjacent two process cartridges, enabling therefore the reduction of apparatus size. In addition, it prevents a process cartridge from being inserted in reverse, with respect to the front and rear sides of the process cartridge in terms of its longitudinal direction. Thus, the present invention is also applicable to a monochromatic image forming apparatus to prevent such an erroneous mounting of a process cartridge that a process cartridge is inserted in reverse in terms of the process cartridge insertion direction.

**[0090]** This embodiment was described with reference to a multicolor image forming apparatus provided with an intermediary transferring member. However, the present invention is also effectively applicable to a multicolor image forming apparatus in which multiple toner images are transferred in succession and in layers onto recording medium being conveyed by a conveying means, from a plurality of process cartridges mounted in parallel, instead of the provision of an intermediary transferring member.

**[0091]** The embodiments of the present invention is summarized as follows:

1. A process cartridge (B) detachably mountable to a main assembly (14) of an electrophotographic image forming apparatus, comprising:

a cartridge frame (developing means frame 12, charging means frame 13);  
 an electrophotographic photosensitive member (7);  
 process means (developing means 10, charging member 8a or cleaning member) actable on said photosensitive member (7);  
 a first cartridge guiding portion (12a) for being guided by a main assembly guide (guide rail 201a) provided in the main assembly of the apparatus when said process cartridge (B) is mounted to the main assembly of the apparatus, said first cartridge guiding portion (12a) being provided at one end, with respect to a mounting direction in which said process cartridge (B) is mounted to the main assembly of apparatus, of said cartridge frame (developing means frame 12); and  
 a second cartridge guiding portion (29b) for being guided by the main assembly guide (guide rail 201a) provided in the main assembly of the

apparatus when said process cartridge (B) is mounted to the main assembly of apparatus, said second cartridge guiding portion (29b) being provided at the other end, with respect to the mounting direction, of said cartridge frame (charging means frame 13), wherein when said process cartridge (B) is mounted to the main assembly of the apparatus, said first and second cartridge guiding portion (29b)s are at different heights.

2. A process cartridge (B) according to Item 1, wherein a plurality of such process cartridges (BY, BM, BC, BB) are juxtaposed with each other with said first cartridge guiding member of one of the juxtaposed process cartridge (B)s and said second cartridge guiding member of the other of the juxtaposed process cartridge (B)s.

3. A process cartridge (B) according to Item 2, wherein said first cartridge guiding portion (12a) and said second cartridge guiding portion (29b) are overlaid in a substantially vertical direction and are projected out of said cartridge frame (developing means frame 12, charging means frame 13).

4. A process cartridge (B) according to Item 1, 2 or 3, wherein said first cartridge guiding portion (12a) and said second cartridge guiding portion (29b) are projected out of said cartridge frame (developing means frame 12, charging means frame 13) in the mounting direction.

5. A process cartridge (B) according to Item 4, further comprising a driving force receiving portion (projection 37d) for receiving from the main assembly of the apparatus a driving force for rotating said photosensitive member (7), said driving force receiving portion being provided at a leading end portion, with respect to the mounting direction.

[0092] According to the present invention, it is possible to prevent such an erroneous mounting of a process cartridge that a process cartridge is mounted in reverse, in terms of the process cartridge insertion direction, into the main assembly of an image forming apparatus.

[0093] Further, the present invention makes it possible to reduce the size of a multicolor image forming apparatus.

[0094] While the invention has been described with reference to the structures disclosed herein, it is not confined to the details set forth, and this application is intended to cover such modifications or changes as may come within the purposes of the improvements or the scope of the following claims.

#### Claims

1. A process cartridge detachably mountable to a main assembly of an electrophotographic image

forming apparatus, comprising:

a cartridge frame;  
an electrophotographic photosensitive member;  
process means actable on said photosensitive member;  
a first cartridge guiding portion for being guided by a main assembly guide provided in the main assembly of the apparatus when said process cartridge is mounted to the main assembly of the apparatus, said first cartridge guiding portion being provided at one end, with respect to a mounting direction in which said process cartridge is mounted to the main assembly of apparatus, of said cartridge frame; and  
a second cartridge guiding portion for being guided by the main assembly guide provided in the main assembly of the apparatus when said process cartridge is mounted to the main assembly of apparatus, said second cartridge guiding portion being provided at the other end, with respect to the mounting direction, of said cartridge frame; wherein when said process cartridge is mounted to the main assembly of the apparatus, said first and second cartridge guiding portions are at different heights.

2. A process cartridge according to Claim 1, wherein a plurality of such process cartridges are juxtaposed with each other with said first cartridge guiding member of one of the juxtaposed process cartridges and said second cartridge guiding member of the other of the juxtaposed process cartridges.

3. A process cartridge according to Claim 2, wherein said first cartridge guiding portion and said second cartridge guiding portion are overlaid in a substantially vertical direction and are projected out of said cartridge frame.

4. A process cartridge according to Claim 1, 2 or 3, wherein said first cartridge guiding portion and said second cartridge guiding portion are projected out of said cartridge frame in the mounting direction.

5. A process cartridge according to Claim 4, further comprising a driving force receiving portion for receiving from the main assembly of the apparatus a driving force for rotating said photosensitive member, said driving force receiving portion being provided at a leading end portion, with respect to the mounting direction.

6. A process cartridge according to Claim 1, wherein said process means includes at least one of developing means for developing an electrostatic latent image formed on said photosensitive member,

charging means for electrically charging said photosensitive member and cleaning means for removing a developer remaining on said photosensitive member.

7. A process cartridge detachably mountable to a main assembly of an electrophotographic image forming apparatus, comprising:

a cartridge frame;  
 an electrophotographic photosensitive member;  
 a developing roller for developing an electrostatic latent image formed on said photosensitive member;  
 a charging member for electrically charging said photosensitive member;  
 a first cartridge guiding portion for being guided by a main assembly guide provided in the main assembly of the apparatus when said process cartridge is mounted to the main assembly of the apparatus, said first cartridge guiding portion being provided at one end, with respect to a mounting direction in which said process cartridge is mounted to the main assembly of apparatus, of said cartridge frame;  
 a second cartridge guiding portion for being guided by a main assembly guide provided in the main assembly of the apparatus when said process cartridge is mounted to the main assembly of apparatus, said second cartridge guiding portion being provided at the other end, with respect to the mounting direction, of said cartridge frame, wherein when said process cartridge is mounted to the main assembly of the apparatus, said first and second cartridge guiding portions are at different heights; and  
 a driving force receiving portion for receiving from the main assembly of the apparatus a driving force for rotating said photosensitive member, said driving force receiving portion being provided at a leading end portion, with respect to the mounting direction;  
 wherein a plurality of such process cartridges are juxtaposed with each other with said first cartridge guiding member of one of the juxtaposed process cartridges and said second cartridge guiding member of the other of the juxtaposed process cartridges, and  
 wherein said first cartridge guiding portion and said second cartridge guiding portion are projected out of said cartridge frame in the mounting direction.

8. A process cartridge according to Claim 7, wherein said first cartridge guiding portion and said second cartridge guiding portion are overlaid in a substantially vertical direction and are projected out of said

cartridge frame.

9. An electrophotographic image forming apparatus for forming an image on a recording material, to which a process cartridge is detachably mountable, said apparatus comprising:

(a) a main assembly side guide;  
 (b) mounting means for detachably mounting a process cartridge, said process cartridge including a cartridge frame;  
 an electrophotographic photosensitive member;  
 process means actable on said photosensitive member;  
 a first cartridge guiding portion for being guided by the main assembly guide provided in the main assembly of the apparatus when said process cartridge is mounted to the main assembly of the apparatus, said first cartridge guiding portion being provided at one end, with respect to a mounting direction in which said process cartridge is mounted to the main assembly of apparatus, of said cartridge frame; and  
 a second cartridge guiding portion for being guided by the main assembly guide provided in the main assembly of the apparatus when said process cartridge is mounted to the main assembly of apparatus, said second cartridge guiding portion being provided at the other end, with respect to the mounting direction, of said cartridge frame, wherein when said process cartridge is mounted to the main assembly of the apparatus, said first and second cartridge guiding portions are at different heights.

10. An electrophotographic image forming apparatus for forming an image on a recording material, to which a process cartridge is detachably mountable, said apparatus comprising:

(a) a main assembly side guide;  
 (b) mounting means for detachably mounting a process cartridge, said process cartridge including a cartridge frame;  
 an electrophotographic photosensitive member;  
 a developing roller for developing an electrostatic latent image formed on said photosensitive member;  
 a charge member for electrically charging said photosensitive member;  
 a first cartridge guiding portion for being guided by a main assembly guide provided in the main assembly of the apparatus when said process cartridge is mounted to the main assembly of the apparatus, said first cartridge guiding por-

tion being provided at one end, with respect to a mounting direction in which said process cartridge is mounted to the main assembly of apparatus, of said cartridge frame;  
 a second cartridge guiding portion for being 5  
 guided by a main assembly guide provided in the main assembly of the apparatus when said process cartridge is mounted to the main assembly of apparatus, said second cartridge guiding portion being provided at the other end, 10  
 with respect to the mounting direction, of said cartridge frame, wherein when said process cartridge is mounted to the main assembly of the apparatus, said first and second cartridge guiding portions are at different heights; and 15  
 a driving force receiving portion for receiving from the main assembly of the apparatus a driving force for rotating said photosensitive member, said driving force receiving portion being provided at a leading end portion, with respect 20  
 to the mounting direction,  
 wherein a plurality of such process cartridges are juxtaposed with each other with said first cartridge guiding member of one of the juxtaposed process cartridges and said second cartridge guiding member of the other of the juxtaposed process cartridges, and 25  
 wherein said first cartridge guiding portion and said second cartridge guiding portion are projected out of said cartridge frame in the mounting direction. 30

projecting from a second side surface of the cartridge opposite to said first side surface, said first and second ribs being offset one of from another in a direction perpendicular to the direction of the ribs.

11. An electrophotographic image forming apparatus for forming an image on a recording material, to which apparatus a plurality of elongated process 35  
 cartridges are detachably mountable side-by-side, each process cartridge comprising a first longitudinally-extending rib projecting from a first side surface of the cartridge and a second longitudinally-extending rib projecting from a second side surface 40  
 of the cartridge opposite to said first side surface and wherein said first and second ribs are offset one from another in a direction perpendicular to the direction of the ribs, the electrophotographic image forming apparatus comprising at least one cartridge 45  
 guiding portion including a first elongated recess for engaging a first rib of a first cartridge and a second elongated recess for engaging a second rib of a second cartridge, said first and second recess is being offset in a direction perpendicular to the direction of the recesses. 50
12. A process cartridge detachably mountable to an electrophotographic image-forming apparatus, the process cartridge being substantially elongate in 55  
 form and comprising a first longitudinally-extending rib projecting from a first side surface of the cartridge and a second longitudinally-extending rib

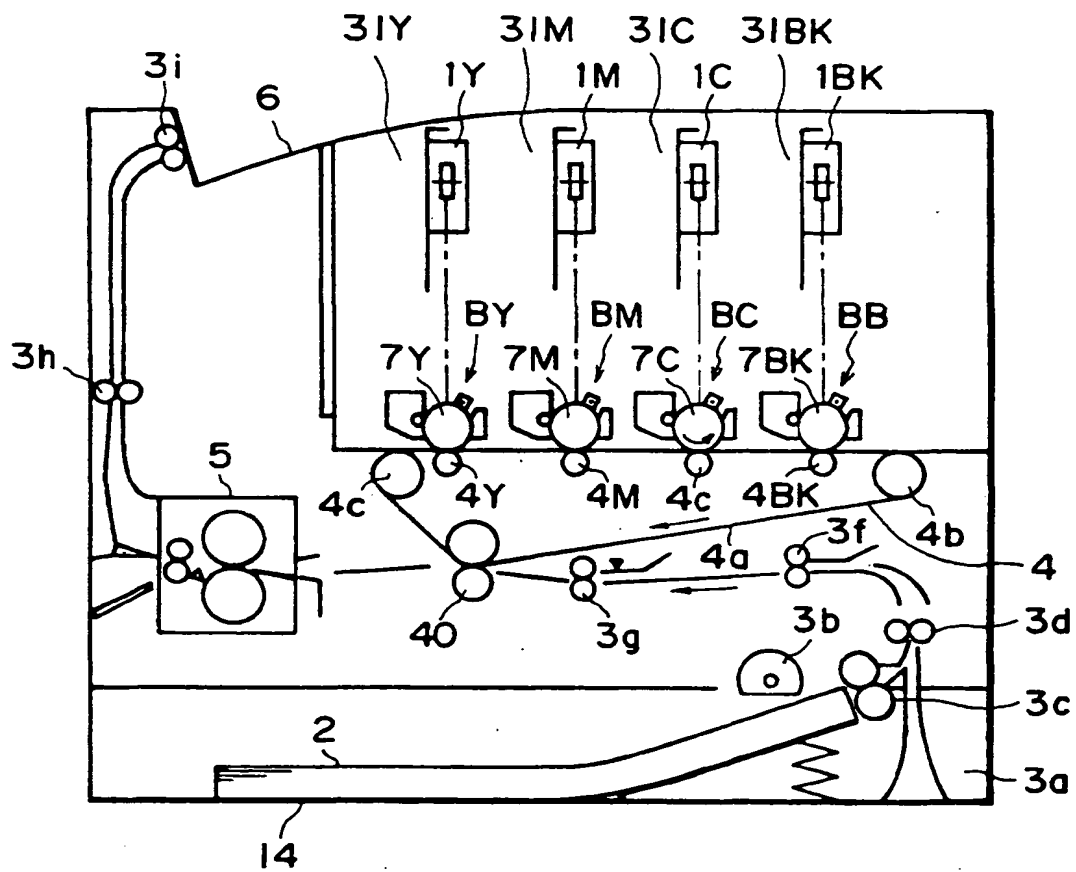


FIG. 1

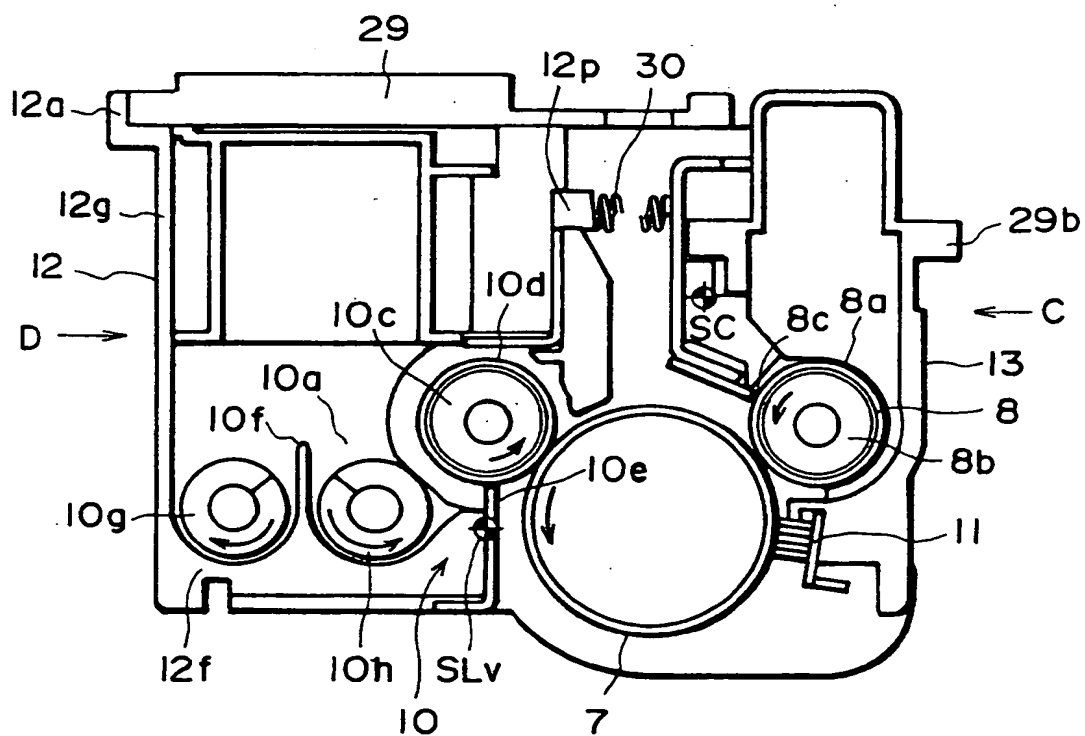
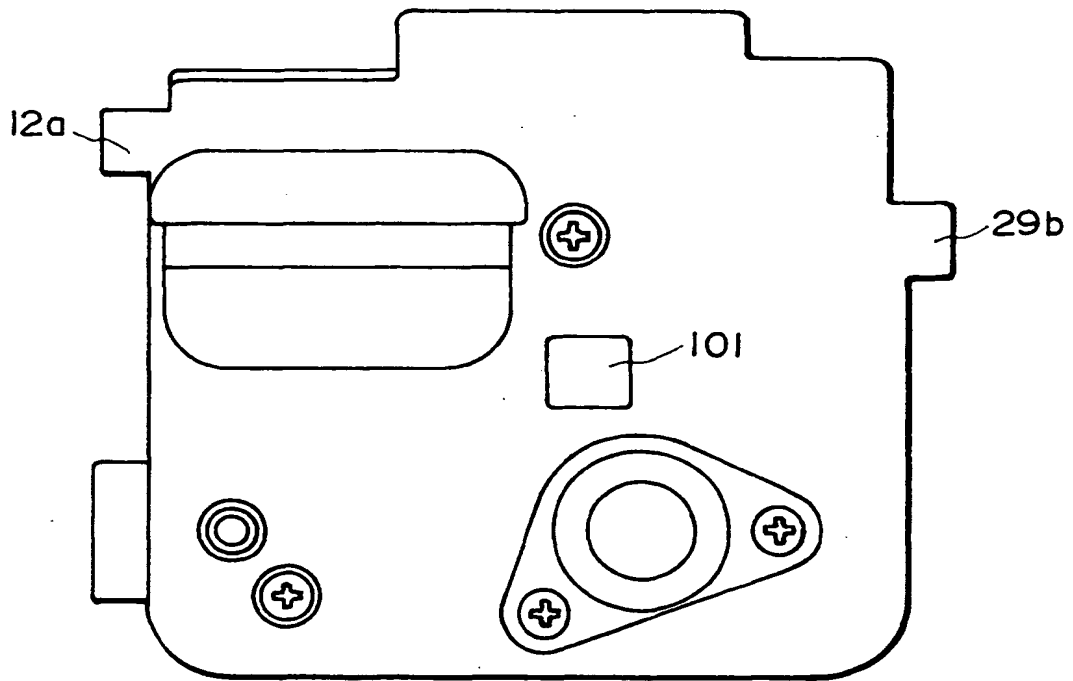


FIG. 2





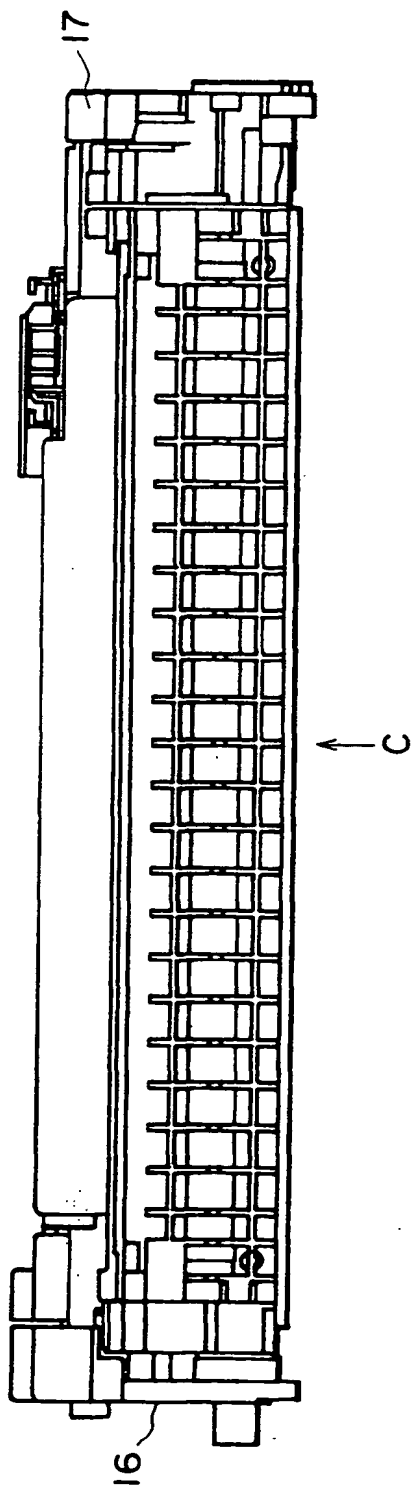


FIG. 4

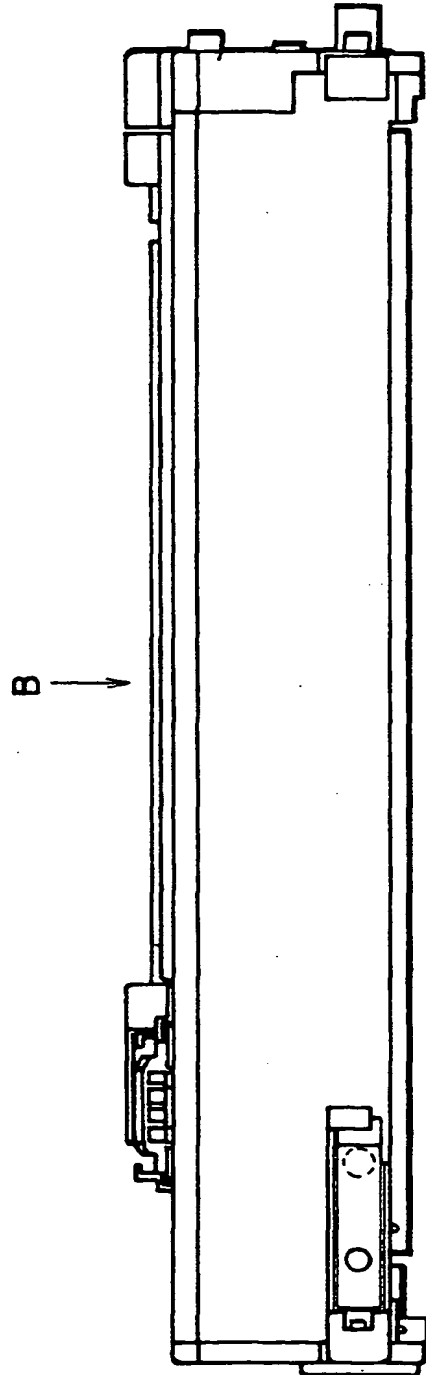


FIG. 5

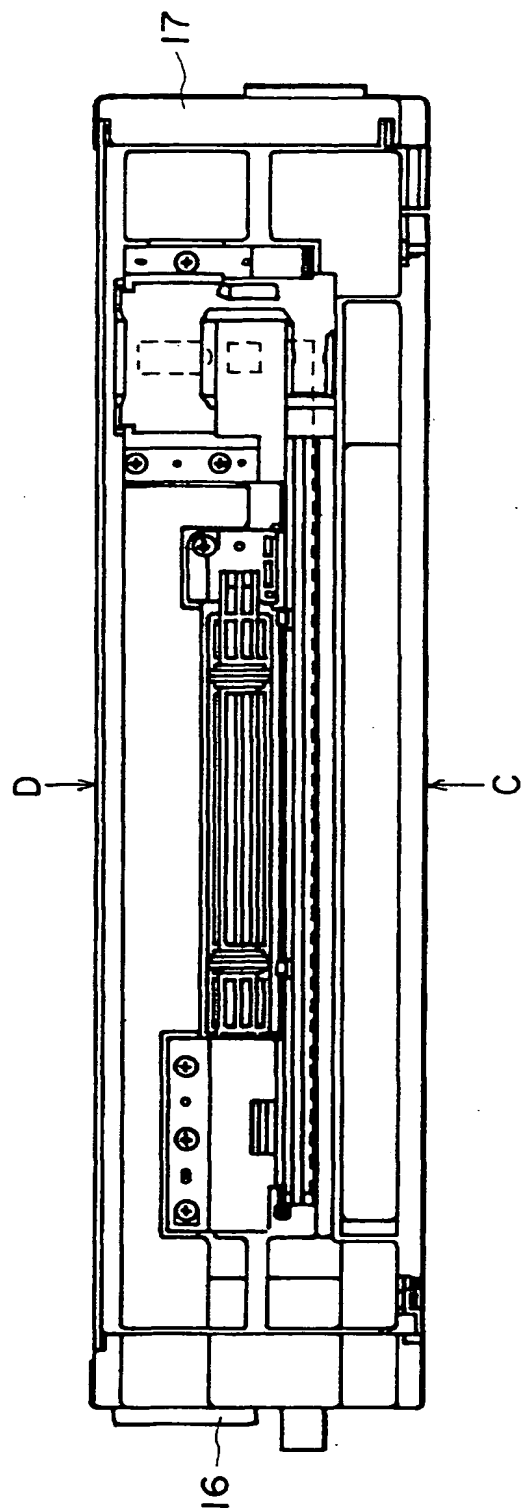


FIG. 6

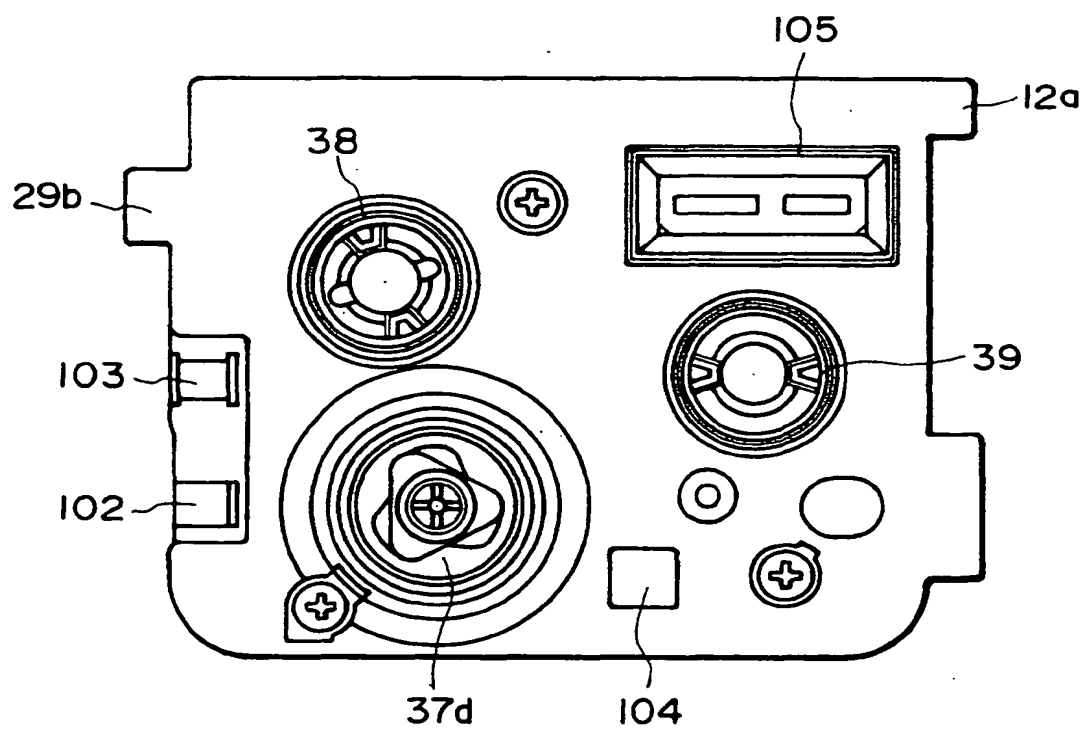
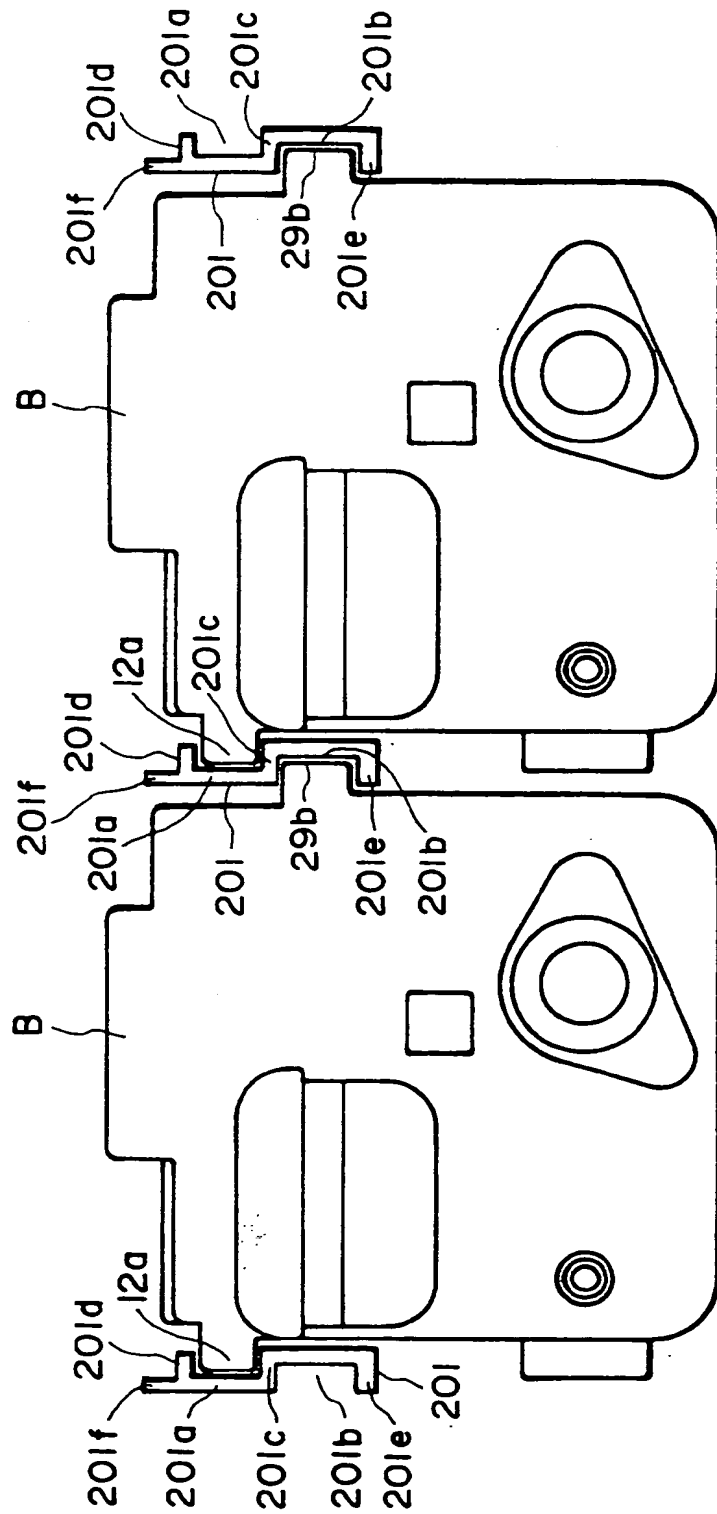


FIG. 7

8  
G.  
F

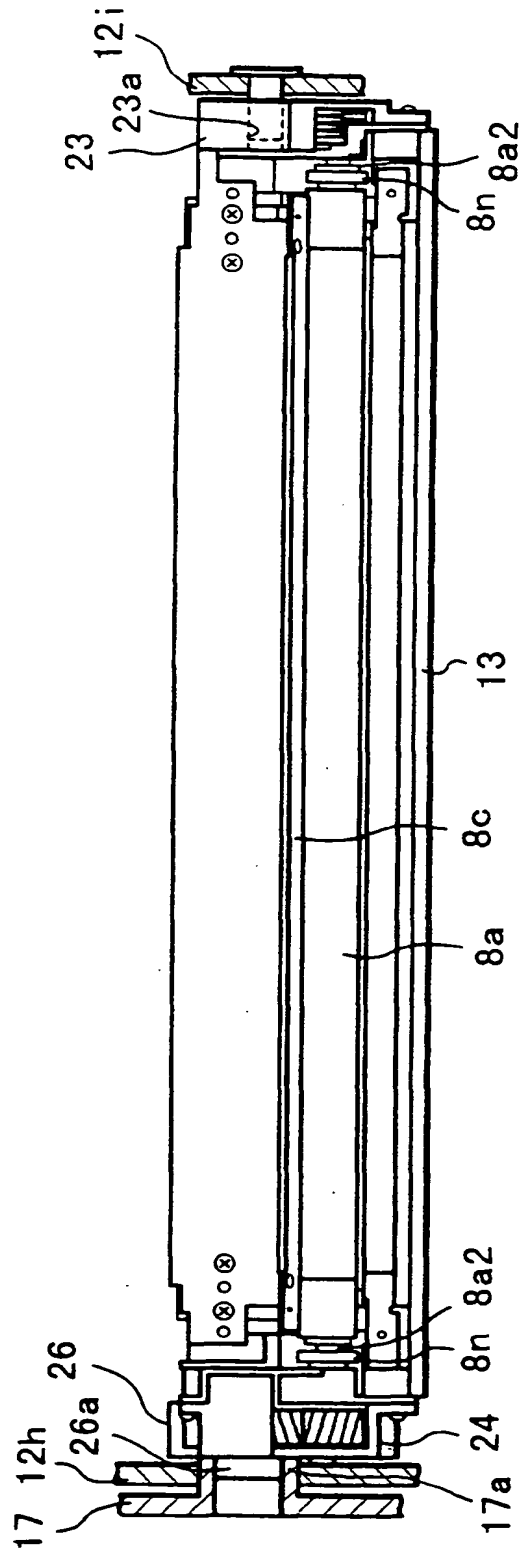


FIG. 9

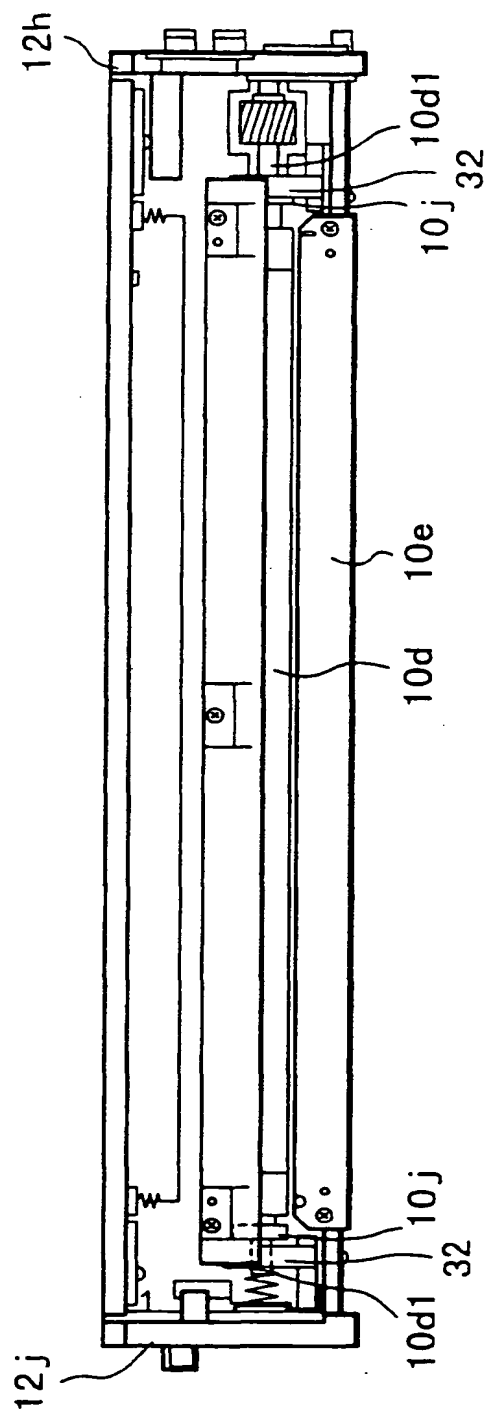


FIG. 10



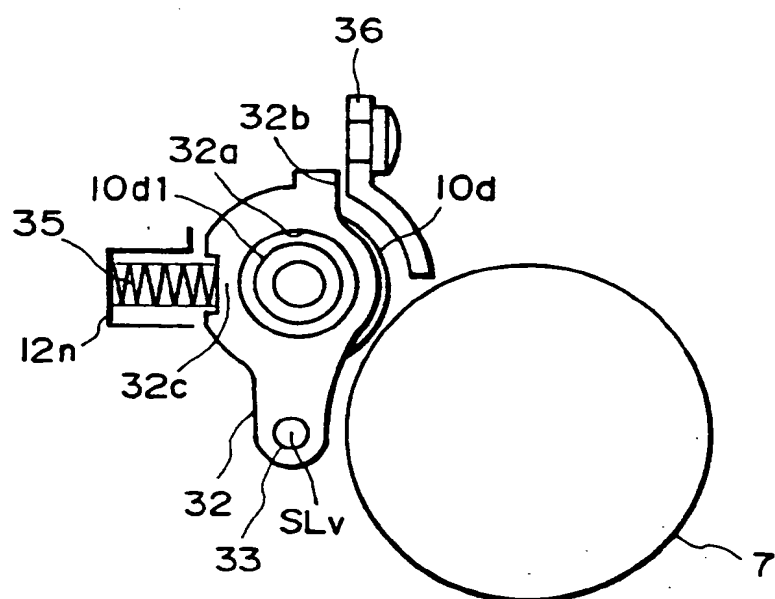
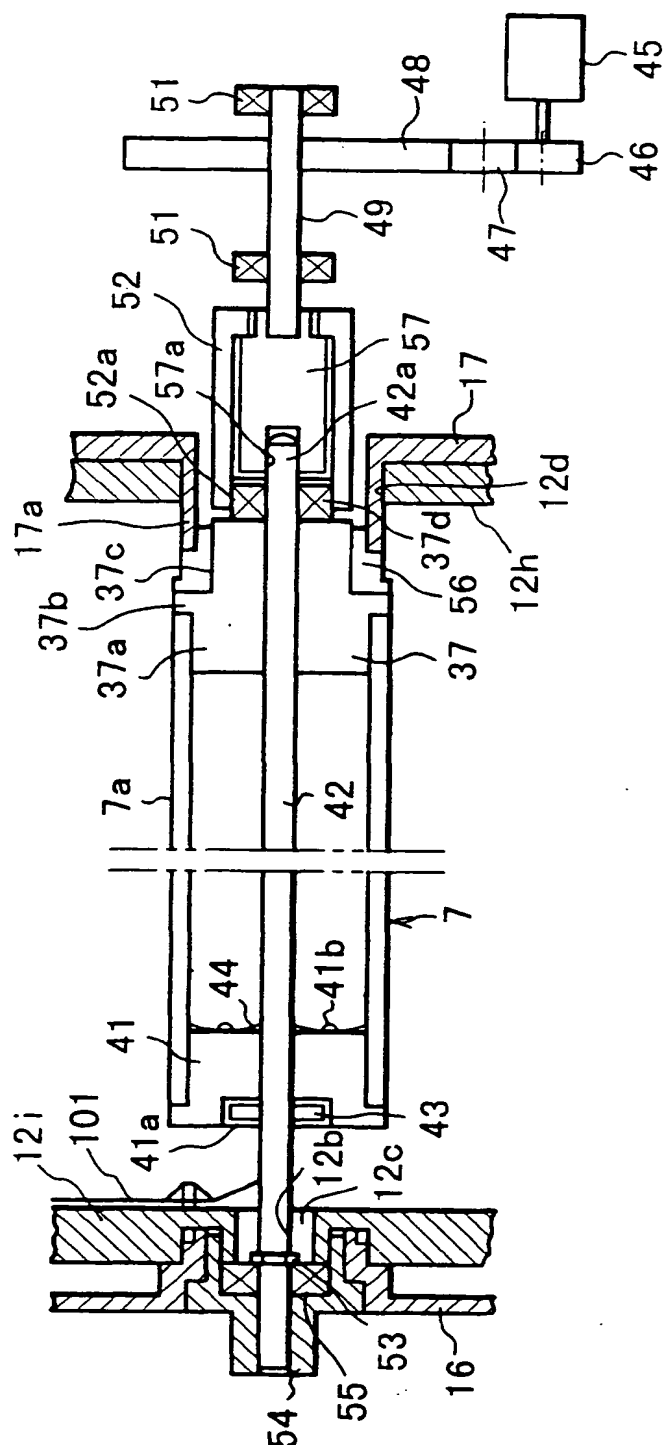


FIG. 11



**FIG. 12**

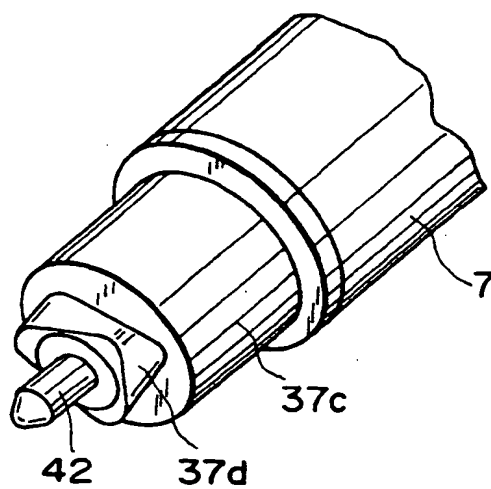


FIG. 13